

Gojira Fine Chemicals, LLC

Quality Products & Services Meeting Customer Needs
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Date: September 13, 2017

Specification

Vitamin K1 USP

Catalog Number: VK1001 CAS Number: 84-80-0

Synonym(s): 2-Methyl-3-phytyl-1,4-naphthoquinone, 3-Phytylmenadione,

Phylloquinone, Phytonadione

Molecular Formula: C₃₁H₄₆O₂ **Molecular Weight:** 450.71

Storage: $2^{\circ}\text{C} - 8^{\circ}\text{C}$, Light sensitive

Retest Period: Two years from the date of manufacture

Test	Specification
Appearance	Clear, yellow to amber viscous liquid
Purity (HPLC)	97.0 – 103.0%
Purity (UV)	Absorptivity within 3.0% of standard
Infrared Spectrum	To match reference spectrum
Refractive Index	1.523 – 1.526
Solubility	Soluble in dehydrated Alcohol, Benzene,
	Chloroform, Ether, Vegetable Oils. Insoluble in water
Related Substances	
Limit of Menadione	No purple of blue color
Z Isomer	≤ 21.0%
Litmus Reaction (50mg/mL in EtOH)	Neutral

Approved:

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